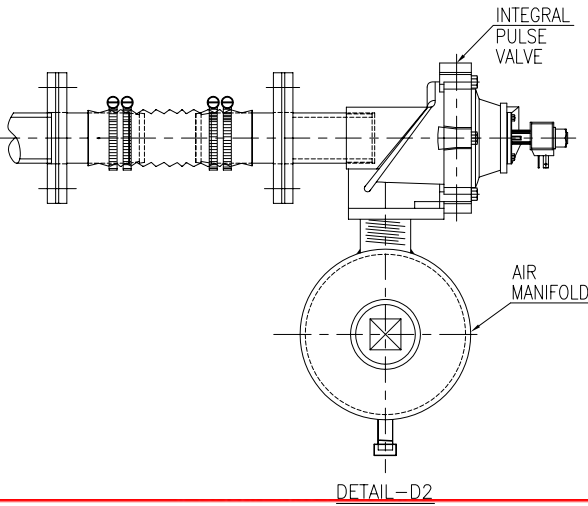
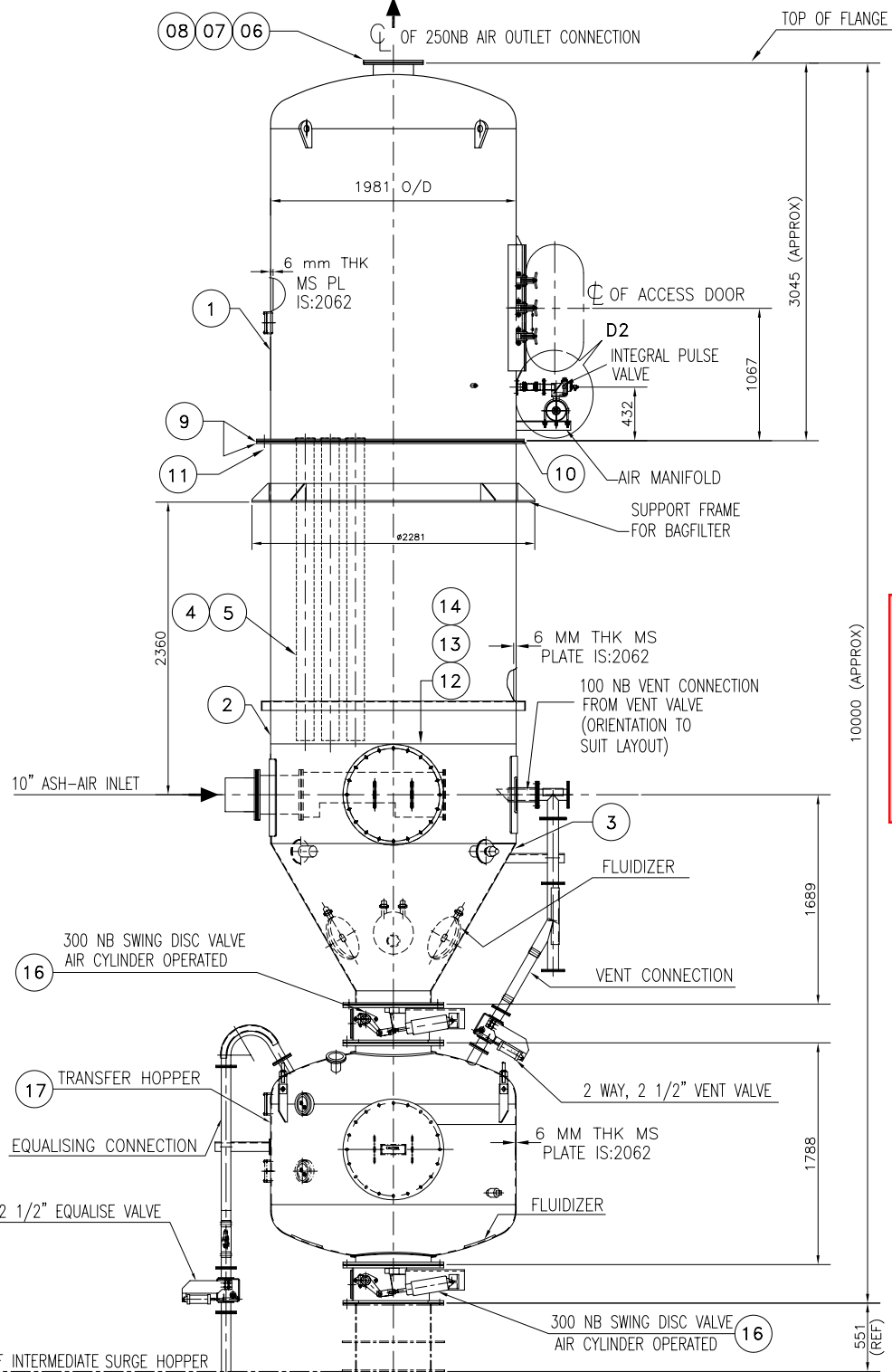
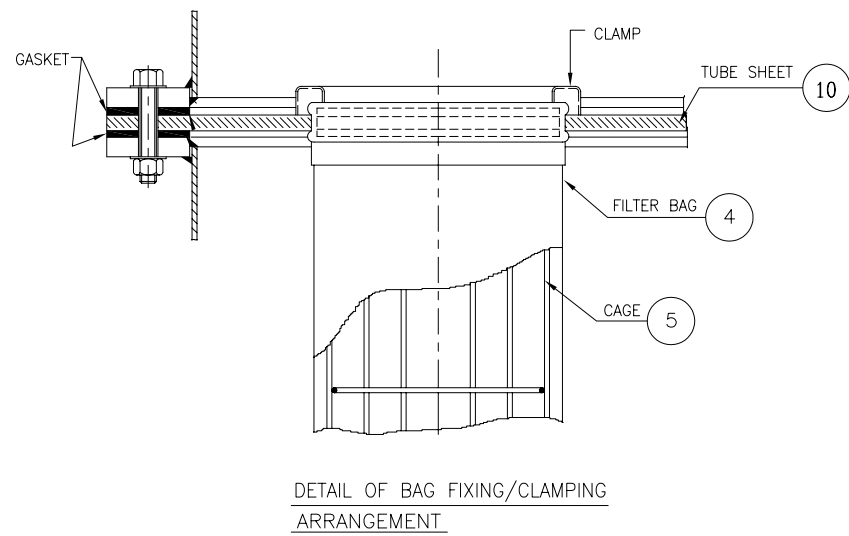


NO COMMENTS

DO NOT SCALE
IF IN DOUBT, ASK



TRACTEBEL Engineering GDF 3V6Z		15	W
Approval Category: "A" DRAWING APPROVED AS SUBMITTED. RELEASE DISTRIBUTION PRINTS		16	Y
Transmittal No: P. 001794/TE - IN/BHEL/ISG/463		17	H
Date: 26/06/2013		Name of person approving the drwg. / doc.	
SHANKAR VAIDYANATHAN			



BILL OF MATERIALS					
PART NO.	DESCRIPTION		MAT'L	QTY	REMARKS
01	WALK-IN PLENUM ASSEMBLY (6 mm THK)		BODY—M.S. IS:2062	1	
02	PLENUM DUSTY AIR (6 mm THK)		BODY—M.S. IS:2062	1	
03	HOPPER & INLET PLENUM (6 mm THK)		BODY—M.S. IS:2062	1	
04	FILTER BAG		POLYESTER NEEDLE FELT IS OF ANTISTATIC TYPE.	65 NOS	
05	CAGE		M.S. GALVANISED	65 NOS	
06	COUNTER FLANGE		M.S IS:2062,	1	
07	GASKET		RUBBERISED ASBESTOS	1	
08	M24x55 LG HEX HD SCREW, NUTS CL-4.6 , IS:1363 , & WASHERS		STEEL	12 SETS	
09	GASKET		RUBBERISED ASBESTOS	2	
10	TUBE SHEET (6mm THK)		M.S IS:2062,	1	
11	M10x60 LG HEX HD SCREW, NUTS CL-4.6 , IS:1363 , & WASHERS		STEEL	64 SETS	
12	M-20x50 LG HEX HD SCREW, NUTS & WASHERS		STEEL	40 SETS	
13	COVER ACCESS PORT		M.S IS:2062,	1	
14	GASKET		RUBBERISED ASBESTOS	1	
15	INTEGRAL PULSE VALVE		APPROVED MAKE	9	
16	VALVE -SWING 12"	SEAT	DURITE BHN-400	2	
		DISC	DURITE BHN 400		
17	HOPPER - TRANSFER		M.S IS:2062,	1	
proving					

NOTES:

1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED.
2. INSPECTION & TESTING SHALL BE AS PER APPROVED QAP
3. TRANSFER HOPPER CAPACITY 2.8 cu.m
4. AIR TO CLOTH RATIO 1 M/MIN.
5. BAG LENGTH : 96"
6. CAPACITY OF BAG FILTER : 74 T/hr
7. CAGE THK : 11 GA

LOCATION : FAE TOWER

MACHINING SYMBOLS		MATERIAL	REF. DRAWING NOS.	SHOP PAINTING	THE EQUIPMENT AND DESIGN SHOWN IN THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF DCIPS. THE DRAWING IS LOANED ON THE TACIT UNDERSTANDING THAT IT WILL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART OR BE USED TO FURNISH INFORMATION FROM IT TO OTHERS OR TO MAKE USE OF IT THAT WILL BE DETRIMENTAL TO THE INTEREST OF DCIPS AND BE RETURNED ON REQUEST.							RELEASED FOR CONSTRUCTION			DCIPS DWG. NO.	REV 2	
	HAND GRINDING			AS PER SEPARATE APPROVED PAINTING SCHEDULE								NOT VALID IF NOT SIGNED		11P01-1B-T-381			
	SMOOTH UNMACHINED																
	ROUGHING																
	SMOOTHING					ESTIMATED WEIGHT	HYDROSTATIC TEST PRESS	REQUIRED NOS.	2	30.4.13	REVISED AS MARKED 	L.J	T.H		DRAWN	DESIGNED	CHECKED
	FINISHING	5 MT (APPROX)		6 NOS		1	04.2.13	REVISED AS MARKED 	L.J	T.H		L.Jend		T.H.	JOB NO. 11P01		
					NO.	DATE	REVISION PARTICULARS	BY	CHK'D	DATE	08.11.12		08.11.12	DWG.NO. IS-3-GA-656-302-M012	2		